MANUFACTURING SAFETY ALERT

Ask Yourself "Could it happen here?"

DESCRIPTION OF EVENT

Kiln Fire

A fire broke out in the ceiling area of a kiln control room. The cause was traced to a 6-8 inch crack in the burner section of the ducting. Hot air escaped into the ducting insulation through the aluminum cladding sparking a blaze in the roof joist.

The crack was not identified during the annual Preventative Maintenance (PM) inspection conducted by a third party and this area was not included in the inspection activities.

High temperature supply Duct Control temperature set at 495 degrees Fahrenheit Vent 100% Vent 100% Combustion air F Off 0% Gas Usage Off Heat Fan Fan Burner wall with holes and Conciss Control Temperature set at 250 degrees Fahrenheit

SUGGESTED ACTIONS

- Reimplement the dry valve fire protection system before restarting the kiln.
- Contact the vendor immediately to inspect the burner system before restarting.
- Initiate housekeeping plans for kiln control rooms.
- Clean up and repair electrical damage.
- Ensure the operation team understands the scope of inspections conducted during service visits.
- Implement a PM procedure to identify and address deficiencies before they lead to major incidents.

MOST IMPORTANT TAKE AWAY

 Never assume all relevant areas have been inspected.
 Always verify they have been included in an inspection and have received a clean report.





BCFSC welcomes all incident or near-miss submissions. To protect your privacy, we will review and remove all identifying information.

